We Claim:

- 1. A method of making an optical waveguide in a substrate material comprising
 - a) forming an opening in said substrate,
- b) depositing a first cladding layer conformally in said opening,
 - c) filling said opening with a core material;
 - d) removing excess core material, and
 - e) depositing a second cladding layer over the substrate.
 - 2. A method according to claim 1 wherein said substrate is selected from the group consisting of silicon, silicongermanium, gallium arsenide, indium gallium arsenide and indium phosphide.
- 3. A method according to claim 2 wherein said substrate is silicon.
 - 4. A method according to claim 3 wherein said first and second cladding layers are of silicon oxide each having a different refractive index.
- 5. A method according to claim 1 wherein excess core material is removed by chemical mechanical polishing.

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- 6. A method of making an optical waveguide in a siliconcontaining substrate having a layer of silicon nitride and a layer of silicon oxide thereon comprising
 - a) masking and patterning an opening in said mask,
- b) etching through the silicon oxide and silicon nitride layers to form a hard mask,
 - c) etching an opening in said substrate,
- d) conformally depositing a first cladding layer of silicon oxide in said opening,
- e) filling said opening with a core material having a different refractive index than said first cladding layer;
- f) planarizing the core and first cladding layer to remove said silicon oxide layer,
 - g) etching said silicon nitride layer, and
- h) depositing a second cladding layer having a different refractive index than the core material and the first cladding layer.
- 7. A method according to claim 6 wherein said substrate is silicon.
- 8. A method according to claim 6 wherein said substrate is silicon on insulator.